

## Chain stitch button sewer with thread trimmer

**BM-917B**

- Soft sewing tension
- Improved stopping performance and durability
- Eliminate thread end on back side



***For neat button sewing at a high efficiency with soft tightening and accurate cutting of thread.***

### Unique thread take-up for tightening to allow soft sewing tension

The thread take-up mechanism for knot tightening of the last stitch enables stable button sewing with no fraying and from thin thread to coarse thread.



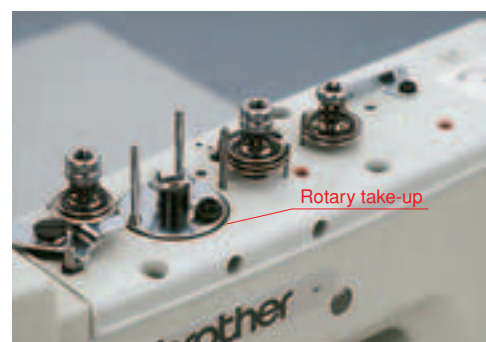
### Great improved stopping performance and durability

The clutch mechanism and brake have been revised to increase the range of sewing conditions, so you can sew with confidence at low and high speeds, and also at low and high temperature extremes. These improvements also ensure that stopping is quieter and more stable. The overall durability has also been greatly improved, so that you don't need to worry about problems such as brake wear.



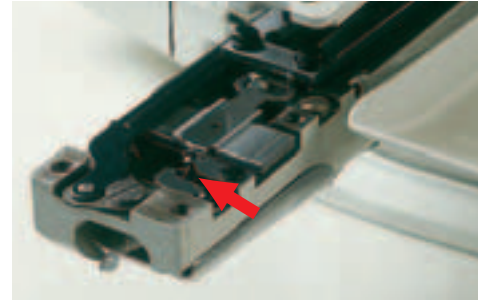
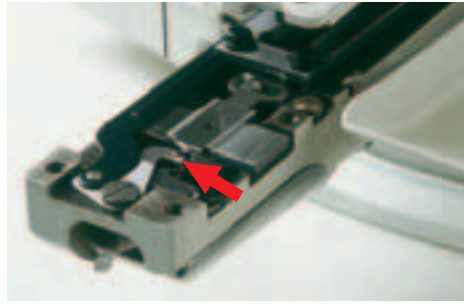
### Stable sewing tension by rotary take-up

The tension control is made independent and is simplified by rotary take-up with scale and by the yarn guide of less bending resistance. Moreover the sub-tension and thread holding release mechanism is added.



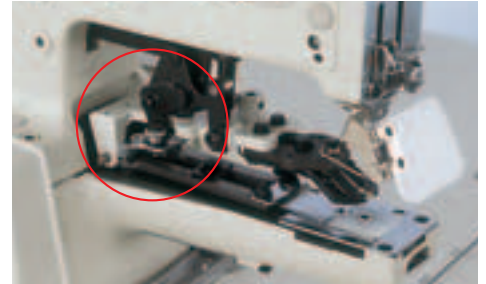
## Unique thread cutting system to eliminate remaining thread end on back side

Remaining thread end on the back of cloth is eliminated by the unique spring action forced return type thread cutting system. Stability of thread cutting performance is now improved further.



## Exceeding controlability by automatic open-shut operation or button picking

Transversal feeding of sewing production is possible by the button opening mechanism introduced. The mechanism also eliminates the trouble of button size change completely since the open timing is kept unchanged.



## Specifications

### BM-917B-00

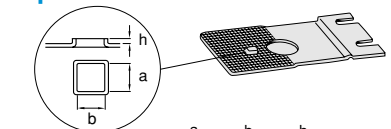
Stitch pattern, No. of stitches, Feed length (X-Y)						
1		8,16,32		5		8,16,32
2	Button sewing in invert "C" shape	6,12,24		6	Button sewing "X" shape	6,12,24
3		8,16,32	2.0-6.5 × 0-6.5 (mm)	7		8,16,32
4	Button sewing "Z" shape	6,12,24		8	Temporarily label attaching stitch	6,12,24

Model						
	Chain stitch	Button sewing	1-Needle	Height of button clamp	Thread trimmer	Max. sewing speed
917B	★	10-20 mm	TQ × 1#16	14 mm	★	1,500 rpm

## Attachments

Attachment								
Sewing Pattern	Label Flat Button Set (size 10-30mm) (S03633-001)	Root Wound Button (Floated Sewing) (Wound Sewing) (150416-001)	Shank Attachment (Including Metal Button Clamp) (142570-109)	Snap Clamp Set (S03635-101)	Label Attachment (S03692-001)	Stay Button Attachment (S03693-001)	Mechanical Twin-Pedal Set (S03655-002)	
	○	○	○	○	○	○	○	
	○	○	○	○	○	○	○	
	○	○	○	○	○	○	○	
	○	○	○	○	○	○	○	
	Flat Button	Floating Sewing	Root Wound Button	Metal Button	Shank Button	Snap	Label	Stay Button

### Optional Feed Plate



	a	b	h
Feed plate A S03476-101	4.8	4.8	0.8 (For Standard)
Feed plate B S03630-101	4.8	4.8	0 (For ♡ Button)
Feed plate C 115085-001	7	7	0 (For L Pitch)
Feed plate D S03632-101	7	7	0.8 (For L Pitch)
Feed plate E S16121-101	8	2	0 (For Label)

• Commercially-available clamps can be used

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